

## Material - ASTM B584 C86700

Standard Specification for Copper Alloy Sand Casting for General Applications

**Group - Non-Ferrous Copper Alloy** 

Sub Group - ASTM B584 Copper Alloy Sand Casting for General Applications

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries Grade Belongs to the Industry - Casting

| Chemical Composition |           |                 | Heat Treatment                |          |
|----------------------|-----------|-----------------|-------------------------------|----------|
| Aluminium            | Al %      | 1.000 - 3.000   |                               |          |
| Iron                 | Fe %      | 1.000 - 3.000   |                               |          |
| Manganese            | Mn %      | 1.000 - 3.500   | As-Cast                       |          |
| Ni + Co              | Ni% + Co% | 1.000 max.      |                               |          |
| Lead                 | Pb %      | 0.500 - 1.500   |                               |          |
| Tin                  | Sn %      | 1.500 max.      |                               |          |
| Zinc                 | Zn %      | 30.000 - 38.000 |                               |          |
| Copper               | Cu %      | 55.000 - 60.000 |                               |          |
| -                    | -         | -               | Mechanical Properties         |          |
| -                    | -         | -               | Tensile Strength in Mpa       | 552 min. |
| -                    | -         | -               | Yield Strength in Mpa         | 221 min. |
| -                    | -         | -               | Elongation in %               | 15 min.  |
| -                    | -         | -               | Reduction of Area in %        | -        |
| -                    | -         | -               | Hardness in BHN               | -        |
| -                    | -         | -               | Impac <mark>t in Joule</mark> | -        |

| Cross Reference Table |          |         |                              |  |
|-----------------------|----------|---------|------------------------------|--|
| Material              | Standard | Country | Grade Belong to the Industry |  |
| C86700                | UNS      | USA     | Rod, Bar, Tube and Shapes    |  |
| В132-В                | ASTM     | USA     | Casting                      |  |
| B271 C86700           | ASTM     | USA     | Casting                      |  |
| B30 C86700            | ASTM     | USA     | Ingot and Casting            |  |
| SB-584 C86700         | ASME     | USA     | Casting                      |  |
| -                     | -        | -       | -                            |  |
| -                     | -        | -       | -                            |  |

## Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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